

HEAT TREATMENT

Type	Section	Dimension (mm)			
		Weld Seam & HAZ		Full Body	
		Outside Diameter	Wall Thickness	Outside Diameter	Wall Thickness
Stress Relieving	Circular	Ø42,2-339,7	2,00-13,00	Ø21,3-339,7	1,50-13,00
	Square	60x60-250x250	3,00-10,00	40x40-250x250	2,00-10,00
	Rectangular	80x40-300x200	3,00-10,00	40x30-300x200	2,00-10,00
Normalizing	Circular	Ø42,2-339,7	2,00-13,00	Ø21,3-339,7	1,50-13,00
	Square	60x60-250x250	3,00-10,00	-	-
	Rectangular	80x40-300x200	3,00-10,00	-	-