



## Product certificate K110058/01

Issued 2022-12-01

Replaces

Page 1 of 2

### Steel pipes – medium and heavy

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### Tosçelik Profil ve Sac Endüstrisi A.Ş.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline

**BRL-K771: "Steel pipes for general applications" dated 2015-06-01.**

Embodying

**EN10255: "Non-alloy steel tubes suitable for welding or threading-Technical delivery conditions", dated 2004**

Ron Scheepers  
Kiwa

*Publication of this certificate is allowed.*

*Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

# CERTIFICATE

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product



## Steel pipes – medium and heavy

**Technical specification**

Steel pipes medium and heavy series

Outside diameter D (mm)	Heavy series Wall thickness T (mm)	Medium series Wall thickness T (mm)
21,3	3,2	2,6
26,9	3,2	2,6
33,7	4,0	3,2
42,4	4,0	3,2
48,3	4,0	3,2
60,3	4,5	3,6
76,1	5,0	3,6
88,9	5,4	4,0
114,3	5,4	4,5
139,7	5,4	5,0
165,1	5,4	5,0

**Application and use**

The products are intended to be used for general purposes such as construction and equipment manufacturing, as well as for the transport of liquids and gases in pipe installations, equipment manufacturing, tank construction and petrochemicals.

**Marking**

The Kiwa®-mark products are marked with the word mark "KIWA".

Place of the mark: outside of the pipe

**Compulsory specifications:**

- name or logo of the manufacturer;
- symbol to indicate the series (H or M) (see Table 2) or the type (L, L1 or L2) (see Annex B);
- symbol S (seamless) or W (welded), to indicate the pipe manufacturing process;
- cast number or a code number;

Marking shall be applied within 1m of each end of the pipe.

At the discretion of the manufacturer colour coding may be used as follows:

- Heavy: red;
- Medium: blue;
- Types: according to Annex B. Color coding bands shall be approximately 50mm wide

**Method of marking:**

- Non-erasable;
- visible after assembly.

**RECOMMENDATIONS FOR CUSTOMERS**

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Tosçelik Profil ve Sac Endüstrisi A.Ş.

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.